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1. Heat the crankshaft gear wheel to approx. 150°C (302°F) prior to the installation. Place the key in the key-way of the crankshaft and press on the gear wheel. Oil the new main bearing halves (with oil hole) and install them in the block. Put in the crankshaft.

NOTE! The main bearing shell at the flywheel also functions as a thrust-bearing. ASSEMBLY. 2. Oil the cap ...

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to Fit. 37 ...

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2. Last digit of year: 3. Work shift (1 = early shift, 2 = late shift) 4.  
Transmission type F13+ M = F13+ (modified F13 gearbox as of  
model year 2007) Z = F13+ MTA (modified F13-MTA gearbox  
with modified 3rd gear ratio, model year 2007 only) P = F13+ 5.  
Transmission code : W = Wide Ratio : C = Close Ratio : E =  
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