

## Volvo Penta 55 Workshop Manual

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Workshop Manual for Volvo Penta Marine Engines MD2010, MD2020, MD2030, MD2040.

Mariner 2-cylinder inline, Mariner 3-cylinder inline, Mariner 4-cylinder inline, Mariner 6-cylinder inline, Mariner V6

Author Vizard covers blending the bowls, basic porting procedures, as well as pocket porting, porting the intake runners, and many advanced procedures. Advanced procedures include unshrouding valves and developing the ideal port area and angle.

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