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Page 2 FOREWORD Before you start your new Volvo Penta marine engine,

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Apply MoS based grease, housing.  
Volvo Penta part no. 1161029-2 to  
the socket cap screws. Put washers on  
the six socket cap screws Example:  
and use a torque wrench to tighten  
them. Page 78 Repair - lower gear

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housing, sailboat drive Models 120S-B, -C, -D, -E Installation, lower gear housing–adapter plate. Preferably use the shims which were installed previously, if only new bearings have been installed.

VOLVO PENTA MS2 WORKSHOP

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Warning symbols used in this Service  
Manual (for full maintained, that  
systems with adjustment facilities are

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explanation of the symbols refer to the section; correctly adjusted and that Volvo Penta Original Spares “ Safety Precautions ” ) are used for the engine. The stated service intervals in WARNING! the Maintenance Schedule must be observed.

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The boatowner's foremost troubleshooting guide, now better than ever. If it's on a boat and it has screws, wires, or moving parts, it's covered in Boatowner's Mechanical

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Day Skipper for Sail and Power is a  
major reference book for anyone

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