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The printing of the seventh edition of the book has provided the author with an opportunity to completely go through the text. Minor Additions and Improvements have been carried out, wherever needed. All the figure work has been redone on computer, with the result that all the figures are clear and sharp. The author is really thankful to M/s S.Chand & Company Ltd. for doing an excellent job in publishing the latest edition of the book.

This is the revised edition of the book with new chapters to incorporate the latest developments in the field. It contains approx. 200 problems from various competitive examinations (GATE, IES, IAS) have been included. The author does hope that with this, the utility of the book will be further enhanced.



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The Book has been written to meet the need of First Year Mechanical Engineering students of Anna University, for the course Manufacturing Technology-I. The author hopes that the matter will come up to the expectations of both the students and the teachers.

A Textbook of workshop Technology (Manufacturing Processes) to the students of degree and diploma of all the Indian and foreign universities. The object of this book is to present the subject matter in a most concise, compact, to the point and lucid manner. While writing the book, we have constantly kept in mind the various requirements of the students. No effort has been spared to enrich the book with simple language and self-explanatory diagrams. Every care has been taken not to make the book voluminous, as the students have also to face other

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subjects of equal importance.

This second edition of the classic textbook has been written to provide a completely up-to-date text for students of mechanical, industrial, manufacturing and production engineering, and is an indispensable reference for professional industrial engineers and managers. In his outstanding book, Professor Katsundo Hitomi integrates three key themes into the text: \* manufacturing technology \* production management \* industrial economics Manufacturing technology is concerned with the flow of materials from the acquisition of raw materials, through conversion in the workshop to the shipping of finished goods to the customer. Production management deals with the flow of information, by which the flow of materials is managed efficiently, through planning and control techniques. Industrial economics focuses on the flow of production costs, aiming to minimise these to facilitate competitive pricing. Professor Hitomi argues that the fundamental purpose of manufacturing is to create tangible goods, and it has a tradition dating back to the prehistoric toolmakers. The fundamental importance of manufacturing is that it facilitates basic existence, it creates wealth, and it contributes to human happiness - manufacturing matters. Nowadays we regard manufacturing as operating in these other contexts, beyond the

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technological. It is in this unique synthesis that Professor Hitomi's study constitutes a new discipline: manufacturing systems engineering - a system that will promote manufacturing excellence. Key Features: \* The classic textbook in manufacturing engineering \* Fully revised edition providing a modern introduction to manufacturing technology, production management and industrial economics \* Includes review questions and problems for the student reader

This reference text discusses models and analyzes cases that are useful for material requirements planning (MRP), just-in-time (JIT) environments and supply chain environments, as well as traditional production-inventory systems. It covers important concepts, including production-inventory systems, optimal purchase quantity, optimal production quantity, instantaneous procurement, multiple input items, sensitivity analysis, multiproduct manufacturing, determination of optimum cycle time, fractional backlogging, and incorporating input item procurement and flexibility in the production rate. Aimed at senior undergraduate and graduate students, and professionals in the field of industrial engineering, production engineering and manufacturing science, this text: Provides detailed models/analysis pertaining to various cases which are useful for material requirements planning and supply chain environments Elaborates manufacturing rate

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flexibility, demand variation and production rate variation Discusses the multi-item manufacturing environment and presents models with backorders, as well as fractional backloging Analyzes flexible production rates, along with upward and downward variations

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