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machinery in a mine is
not necessary if people
are moving around the
machine but not working
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$\frac{D_n}{40 N} = \frac{D - d}{L}$
length of workpiece Set-
over = $2 \times \frac{D - d}{L} \times \tan \alpha$
length of workpiece Set-
over = Ratio $2 \times \tan \alpha =$
 $2L \tan \alpha$ Leading angle = $90^\circ -$
(Helix angle + clearance
angle) Following angle = $90^\circ +$
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angle) Lead = No. of
starts pitch Pitch

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2011. The 121 revised full
papers presented
together with 10 invited
talks and 11 demos in the
three volumes, were
carefully reviewed and
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contributions in various
fields of decision making
and data analysis have
marked the fourth
quarter of the 20th
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