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Book" in 1984, the Metal Fabricator's Handbook applies master metal craftsman Ron Fournier's unique metal fabricating skills—developed during years of building Indy cars, drag racers, stockers, custom show cars, and sports GT race cars. Covers MIG,

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TIG, arc- and gas-welding, fuel and oil tanks, exhaust headers, and much more.

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tubs, floorpan and dashboard for your street machine. How about learning to design and build your own body panels, manifolds, brackets and fuel tanks? These are just a few of the many tips and techniques shared by master metal craftsman Ron Fournier. Author of

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HP's award-winning Metal Fabricator's Handbook, Fournier packs decades of experience designing and shaping sheet metal components for Indy cars, drag race cars, road racers, street rods and street machines into 144 pages. You'll find tips on: .

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Setting up your own shop ·
Selecting and using basic hand
tools · Proper use of English
wheels, beaders, rollers, brakes
and power hammers · Pattern
design and proper sheet metal
selection · Basic metal shaping
techniques · The art of hammer

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forming · Proper riveting techniques · And finally, tips on restoring original sheet metal Whether you're restoring a '32 Ford, constructing a race car, building a show-winning street rod or street machine, or perhaps developing your skills for work in

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terms the novice can easily understand and apply to any project. Hundreds of photos and illustrations illustrate what it takes to design, build, and tune the ultimate chassis for maximum cornering power on and off the track.

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Learn to tune, rebuild, or modify

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- Basic principles of operation, air and fuel requirements, repairs, and adjustments
- Tips on choosing

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manifolds and fuel-supply systems

- Complete info on emission-control systems, including Computer Command Control

If you have a small-block Ford,

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then you need this book! This detailed guide covers the step-by-step rebuilding process of the popular small-block Ford engine. Parts inspection, diagnosis, reconditioning, and assembly are outlined in simple text. Hundreds of photos, charts, and diagrams

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visually walk you through the entire rebuild. You ' ll be able to completely disassemble your engine, recondition the block and cylinder heads, then reassemble and install the engine in your vehicle. There ' s even a section on how to perform tune-ups to

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maximize performance and economy. Sections on parts interchanging will help you identify all parts and determine which ones can and can ' t be swapped. This is truly a " hands-on " book. Don ' t put off your project any longer. Start rebuilding your small-block Ford

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today!

This guide covers all big-block engines from 1965 and later and includes 1986 heavy-duty parts list. Learn more about blueprinting, cylinder heads, tune-up tips, as well as how to repair exhaust,

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