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This comprehensive overhaul and repair manual is designed as a "Service Guide" for MerCruiser models listed. It provides specific information including procedures for disassembly, assembly, inspection and adjustment, to enable dealers and service mechanics to keep the MerCruiser in top operating condition.

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The aim of this book, with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor (2 or 4 stroke) and be able to fix it with relative ease. It includes: an explanation of the different parts that make up the engine and how they interact; how fuel is transformed into propulsion; regular maintenance and repair worksheets to help even the most mechanically ignorant to work on their outboard engine with confidence; the most common causes of breakdown; troubleshooting tables to allow you to diagnose and fix the most common engine problems and advice on how to winterize your outboard in one short afternoon. After reading this book, your outboard will no longer be a potential bother to you but an ally for better boating.

MerCruiser Alpha One (1998-2004), MerCruiser Bravo One (1998-2004), MerCruiser Bravo Two (1998-2004), MerCruiser Bravo Three (1998-2004), Engines: (1998-2004),3.0 L (1998-2004), 4.3 L (1998-2004), 5.0 L (1998-2004), 5.7 L (1998-2004), 350 Mag (1998-2004),

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Includes Part 1, Number 1: Books and Pamphlets, Including Serials and Contributions to Periodicals (January - June)

Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725 This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP (1998-2006) Mercury/Mariner 6 HP (1998-2006) Mercury/Mariner 8 HP (1998-2006) Mercury/Mariner 9.9 HP (1998-2006) Mercury/Mariner 15 HP (1998-2006) Mercury/Mariner 20 HP (1998-2006) Mercury/Mariner 25 HP (1998-2006) Mercury/Mariner 30 HP (1998-2006) Mercury/Mariner 40 HP (1998-2006) Mercury/Mariner 50 HP (1998-2006) Mercury/Mariner 60 HP (1998-2006) Mercury/Mariner 20 Jet (1998-2006) Mercury/Mariner 30 Jet (1998-2006) Mercury/Mariner 45 Jet (1998-2006)

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Stern Drives: MerCruiser Alpha One (1998-2013) MerCruiser Bravo One (1998-2013) MerCruiser Bravo Two (1998-2013) MerCruiser Bravo Three (1998-2013) Engines: (1998-2013) 3.0 L (1998-2013) 4.3 L (1998-2013) 5.0 L (1998-2013) 5.7 L (1998-2013) 350 Mag (1998-2013) MX 6.2 L (1998-2013) 454 Mag (1998-2013) 502 Mag (1998-2013) 496 Mag (1998-2013) 496 Mag HO (1998-2013) 7.4 L MPI (1998-2013) TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

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