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N2 Industrial Electronic April 2013 Memo

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Abstract Due to precision, flexibility, simplicity in construction, easy control, higher speed and lower energy consumptions, servo presses have recently become popular in metal forming applications. Servo presses combine the advantages of hydraulic and conventional mechanical presses without their drawbacks. This study presents design, construction and demonstration of a servo crank press system for metal forming operations. The research involves kinematics and motion optimization, dynamic modeling, structural design and analysis, servo motor selection, automation and control, and operational performances of the servo press. The press used in this work has a load capacity of 50 ton and stroke capacity of 200 mm. Firstly, optimized trajectories of ram scenarios are generated. Then dynamic modeling using Lagrange approach is presented. Next structural model is constructed, and Finite Element Analysis (FEA) of press parts are performed within safety limits. A servo motor with a reduction unit is selected based on dynamic model. After that a new automation system is developed, and Cascade Feed-Forward (CasFF) control is applied. Moreover, four motion scenarios (crank, dwell, link, and soft motion) are employed for the performance assessment of press. Finally, the dynamic model is verified by the experimental results. The research study is carried out under support and grant of an industrial project, aiming to provide know-how to industry and researchers. Key Words: Servo crank press, metal forming, motion design, dynamic modeling, system control

The general theme of MEDICON 2013 is "Research and Development of Technology for Sustainable Healthcare". This decade is being characterized by the appearance and use of emergent technologies under development. This situation has produced a tremendous impact on Medicine and Biology from which it is expected an unparalleled evolution in these disciplines towards novel concept and practices. The consequence will be a significant improvement in health care and well-fare, i.e. the shift from a reactive medicine to a preventive medicine. This shift implies that the citizen will play an important role in the healthcare delivery process, what requires a comprehensive and personalized assistance. In this context, society will meet emerging media, incorporated to all objects, capable of providing a seamless, adaptive, anticipatory, unobtrusive and pervasive assistance. The challenge will be to remove current barriers related to the lack of knowledge required to produce new opportunities for all the society, while new paradigms are created for this inclusive society to be socially and economically sustainable, and respectful with the environment. In this way, these proceedings focus on the convergence of biomedical engineering topics ranging from formalized theory through experimental science and technological development to practical clinical applications.

This book includes studies on regions, industries and tendencies of industrial change and spatial concentration of competences and industrial potentials. The chapters in this volume provide for discussions concerning a wider understanding of situations related to Industry 4.0 and digitization. It also reaches out further than towards technology and economy because it includes regional and metropolitan societies, workforces and the divergencies of effects and opportunities. Industry 4.0 and digitization are new transformations for regions and metropolises where technologies are applied but regionally can appear as a continuation of innovative processes where it is developed. The divergent presence of competences creates a selectivity process among regions. There are individual industry-location-nexuses formed out of competences of industries, labour force and research which are complemented by public policies providing support towards such adaptation of innovation and change. Regional societies formed from skilled and educated labour become an important basis for participation in innovation and supply chains. Since smart factories widely can be managed remotely, this also shows a concentration of decision making. Simultaneously, it forms a polycentric de-concentration, indicating some more important locations as central within the networks. These systematic changes continue to deepen over time. While public policies may match innovative opportunities at the appropriate moment, they also contribute to a continuation of uneven development and divergent societal tendencies. Industry 4.0 and digitization indicate a wide and selective change of organization associated with new technologies and innovation. While some regions and metropolises can continue to build both innovative competences and innovative societies based on innovative labour force, others will participate because of their position in supply chains. The chapters in this book were originally published as a special issue of the journal, European Planning Studies.

"This reference provides a review of the academic and popular literature on the relationship between communications and media studies, cinema, advertising, public relations, religion, food tourism, art, sports, technology, culture, marketing, and entertainment practices"—Provided by publisher.

The aim of this book is to compile some of the green technologies applied to improve the environment on Earth. The success of these technologies is built from humility: from this ethical principle, the concept of honest broker is defined in this work. Some of the biggest environmental problems, such as soil pollution by heavy metals and pollution from the mining industry and massive coal plants, are also addressed. Additional subjects depicted here include geothermal energy, plasma technology, and the correct use of electric vehicles, and demonstrate a promising scenario to diminish greenhouse gases. Likewise, caring for wildlife is essential; the correct use of certain technologies depicted here can contribute to their conservation.

Membrane Reactors for Energy Applications and Basic Chemical Production presents a discussion of the increasing interest in membrane reactors that has emerged in recent years from both the scientific and industrial communities, in particular their usage for energy applications and basic chemical production. Part One of the text investigates membrane reactors for syngas and hydrogen production, while Part Two examines membrane reactors for other energy applications, including biodiesel and bioethanol production. The final section of the book reviews the use of membrane reactors in basic chemical production, including discussions of the use of MRs in ammonia production and the dehydrogenation of alkanes to alkenes. Provides comprehensive coverage of membrane reactors as presented by a world-renowned team of experts Includes discussions of the use of membrane reactors in ammonia production and the dehydrogenation of alkanes to alkenes Tackles the use of membrane reactors in syngas, hydrogen, and basic chemical production Keen focus placed on the industry, particularly in the use of membrane reactor technologies in energy

This volume responds to the growing interest in adopting aerial robots (UAVs, or drones) for agricultural crop production, which are revolutionizing farming methods worldwide. The book provides a detailed review of 250 UAVs that examines their usefulness in enhancing profitability, yield, and quality of crop production. Recent trends indicate an increase in agricultural drone production and use. Millions of dollars have been invested in start-ups that produce agro-drones in the past several years. North America, Europe, China, and the Far East have excelled in offering a large number of UAV models. Some of them are versatile, a few are specific, and many of them are low cost. With so many drone models (over 1200) available, how do farmers and agricultural specialists choose the models best for them? This compendium examines the most useful drones and provides the pertinent details about each drone, its producer, cost incurred, and its pros and cons. It covers their technical specifications, suitability for various purposes, previous performances in farms, and possible benefits to farmers. It covers fixed-wing drones, fixed-winged (hybrid) VTOL helicopters, multi-copters, tilted-wing drones, etc. The book includes a few drones meant more for military or other purposes (e.g. recreation/fun) but that could be easily modified and adapted for the farming sector. The reviews compare activities among the UAVs, such aerial imagery of crops, ability to provide spectral analyses to collect useful data about a crop's growth patterns, and how they can be used to gauge crop canopy temperature (i.e. water stress index), determine grain maturity, and much more.